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ZANDRON	DANIEL D										
Form 4											
April 21, 20											
FORM	A 4 UNITED	STATES					ANGE C	OMMISSION	OMB OMB Number:	PROVAL 3235-0287	
Check ti if no lor subject to Section Form 4 Form 5 obligation may cor <i>See</i> Inst 1(b).	rsuant to S (a) of the l	Washington, D.C. 20549 F CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIES Section 16(a) of the Securities Exchange Act of 1934, Public Utility Holding Company Act of 1935 or Section of the Investment Company Act of 1940						Expires: January 31, 2005 Estimated average burden hours per response 0.5			
(Print or Type	Responses)										
	Address of Reporting N DANIEL D	g Person <u>*</u>	Symbol	er Name an GER MET			-	5. Relationship of I Issuer	Reporting Pers	son(s) to	
(Last)	(First)	(Middle)					1]	(Check	all applicable	e)	
4545 W. BROWN DEER ROAD, P.O. BOX 245036			3. Date of Earliest Transaction (Month/Day/Year) 04/21/2008					Director 10% Owner 0fficer (give title Other (specify below) VP-Business Development			
MII WATI	(Street) KEE, WI 53224-9	9536		nendment, I onth/Day/Ye	-	al		6. Individual or Joi Applicable Line) _X_ Form filed by Ou Form filed by Mo	ne Reporting Pe	rson	
								Person			
(City)	(State)	(Zip)	Tal	ble I - Non	-Derivativ	e Secu	rities Acqu	uired, Disposed of,	or Beneficial	ly Owned	
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)	2A. Deeme Execution I any (Month/Da	Date, if	3. Transactio Code (Instr. 8)	4. Securit por Dispos (Instr. 3, 4	ed of (5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)	
Common Stock	04/21/2008			Code V S	Amount 25,000	(D) D	Price \$ 50.0256	38 103 4858	D		
Common Stock								4,027.0016	Ι	ESSOP	
Common Stock								5,733	Ι	Restricted Stock	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactic Code (Instr. 8)	5. onNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	6. Date Exerci Expiration Dat (Month/Day/Y	te	7. Title and A Underlying S (Instr. 3 and	Securities	8. Prio Deriv Secur (Instr.
				Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	
Stock Options	\$ 7					05/02/2004	05/02/2013	BMI Common Stock	7,200	
Stock Options	\$ 7					05/02/2004	05/02/2013	BMI Common Stock	6,000	
Stock Options	\$ 18.325					05/09/2006	05/09/2015	BMI Common Stock	3,600	
Stock Options	\$ 31.41					05/05/2007	05/05/2016	BMI Common Stock	2,400	
Stock Options	\$ 24.94					05/04/2008	05/04/2017	BMI Common Stock	2,400	

Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
ZANDRON DANIEL D 4545 W. BROWN DEER ROAD P.O. BOX 245036 MILWAUKEE, WI 53224-9536			VP-Business Development				

Signatures

Daniel D. Zandron

04/21/2008

<u>Signature</u> of
Reporting Person

Date

Explanation of Responses:

* If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.