

BHP BILLITON LTD  
Form 6-K  
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## BHP Billiton Production Report for the Quarter

Ended 30 September 2001

BHP Billiton today released its production report for the quarter ended 30 September, 2001. Production of most major commodities was in line with both the corresponding period last year and the June 2001 quarter.

### • Aluminium

production was five per cent higher than the corresponding period last year and slightly lower than the June 2001 quarter. Compared to the September 2000 quarter, higher production largely reflects the commencement of full production at Mozal (Mozambique) in December 2000. Compared to the June 2001 quarter, lower production and sales were recorded at Alumar and Valesul as a result of temporary power usage restrictions in Brazil. Illegal industrial action at the Mozal aluminium smelter is being progressively resolved and had no impact on production during the quarter.

- **Copper** production was five per cent lower than the corresponding period last year and 20 per cent lower than the June 2001 quarter. Compared to the September 2000 quarter, lower production was due to the write-off of BHP Billiton's share of the net assets in the Ok Tedi copper project (Papua New Guinea) in June 2001. As such, production from the September 2001 quarter at Ok Tedi has not been included in this report. Excluding Ok Tedi, production was in line with the June 2001 quarter. Higher copper cathode production was reported at Escondida (Chile) following operational improvements during the last half of FY01, which increased the capacity of the oxide plant.

### • Iron Ore

production was in line with both the corresponding period last year and the June 2001 quarter. Increased production was recorded at Newman (Western Australia) during the quarter following higher demand for iron ore fines, particularly from China. Record shipments of 18.9 million wet tonnes were also made during the September quarter following strong demand for Newman lump and fines product from China and Korea.

### • Boodarie Iron

(previously WA HBI) production was slightly higher than forecast reflecting consistent three-train operation and the continued ramp up of the facility. A successful four-train trial was run in October for six days, providing further positive information on the plant's capabilities. The realised price for Boodarie™ Iron product has improved over the past twelve months, reflecting increased delivery performance, higher quality and market acceptance of the product. Prices for Boodarie™ Iron product are now trading within the forecast range between scrap and pig iron, however the near term outlook for the underlying global steel market remains weak.

### • Metallurgical Coal

production was five per cent higher than the corresponding period last year and 23 per cent lower than the June 2001 quarter. Compared to the September 2000 quarter, increased production was recorded at Riverside (Australia) and South Walker Creek (Australia) due to operational improvements. Compared to the June 2001 quarter, the lower recorded production follows the equalisation of Queensland (Australia) coal interests with Mitsubishi to form the BHP Billiton Mitsubishi Alliance.

### • Energy Coal

production was seven per cent higher than the corresponding period last year and three per cent lower than the June 2001 quarter. Compared to the September 2000 quarter, higher production was largely due to the acquisition of CDC and CZN (Colombia) in September and November 2000 respectively. Compared to the June 2001 quarter, lower production was reported at BHP Billiton's New Mexico (United States) operations

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following planned maintenance shutdowns. On 23 October 2001, BHP Billiton announced the sale of its 80 per cent interest in the PT Arutmin energy coal assets (Indonesia) to PT Bumi Resources.

### • Oil and Condensate

production was six per cent lower than the corresponding period last year and six per cent higher than the June 2001 quarter. Compared to the September 2000 quarter, production figures were impacted by natural field decline at Bass Strait (Australia) and Laminaria (Timor Sea). Compared to the June 2001 quarter, higher production was recorded at Bass Strait due to the Tuna and West Tuna well workovers and an infill drilling program. Record production of about 68,000 bopd (gross) was reported at Liverpool Bay (UK) during the September 2001 quarter and higher oil production was recorded in the Gulf of Mexico (United States) following the start up of the Typhoon field in July 2001.

### • Natural Gas

production was 15 per cent higher than the corresponding period last year and in line with the June 2001 quarter. Compared to the September 2000 quarter, the increase in production was due to higher domestic gas sales at the North West Shelf Project (Western Australia), improved plant availability at the Griffin project (Western Australia) and the commencement of gas production at the Zamzama extended well test in Pakistan. Higher gas production was also recorded in the Gulf of Mexico (United States) following the start up of the Typhoon field in July 2001.

### • Raw Steel

production was five per cent lower than the corresponding period last year and four per cent higher than the June 2001 quarter. Compared to the June 2001 quarter, a strengthening Australian market resulted in higher domestic sales during the current quarter. This was offset in part by reduced export sales.

### • Ekati

<sup>TM</sup> **Diamond** production was 148 per cent higher than the corresponding period last year and 80 per cent higher than the June 2001 quarter following the acquisition of Dia Met Minerals Ltd, effective 1 July 2001. This increased BHP Billiton's ownership of the Ekati<sup>TM</sup> diamond mine (Canada) to 80 per cent. Higher carat grades were also recorded during the September 2001 quarter as a result of high concentrate ore.

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The BHP Billiton Group is headquartered in Australia

BHP BILLITON PRODUCTION SUMMARY			QUARTER ENDED			QUARTER ENDED		% CHANGE	
			SEPT	JUNE	SEPT	SEPT	SEPT	vs	vs
			2000	2001	2001	2001	2000	SEPT Q00	JUNE Q01
<b>ALUMINIUM</b>									
	Alumina	('000 tonnes)	539	998	964	964	539	79%	-3%
	Aluminium	('000 tonnes)	233	250	244	244	233	5%	-2%

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<b>BASE METALS</b>											
	Copper	('000 tonnes)	212.3	253.6	202.0		202.0	212.3		-5%	-20%
	Lead	(tonnes)	52,944	55,757	54,074		54,074	52,944		2%	-3%
	Zinc	(tonnes)	29,512	30,543	29,462		29,462	29,512		0%	-4%
	Gold	(ounces)	175,039	192,580	69,954		69,954	175,039		-60%	-64%
	Silver	('000 ounces)	8,075	8,064	8,183		8,183	8,075		1%	1%
	Molybdenum	('000 tonnes)	-	0.1	0.1		0.1	-		na	-18%
<b>CARBON STEEL MATERIALS</b>											
	Iron ore	('000 tonnes)	17,280	17,074	17,080		17,080	17,280		-1%	0%
	Metallurgical coal	('000 tonnes)	7,964	10,802	8,365		8,365	7,964		5%	-23%
	Manganese ores	('000 tonnes)	1,024	936	973		973	1,024		-5%	4%
	Manganese alloys	('000 tonnes)	175	136	119		119	175		-32%	-13%
	Hot briquetted iron	('000 tonnes)	105	276	386		386	105		268%	40%
<b>STAINLESS STEEL MATERIALS</b>											
	Nickel	('000 tonnes)	12.8	16.8	15.9		15.9	12.8		24%	-5%
	Chrome ores	('000 tonnes)	921	665	629		629	921		-32%	-5%
	Ferrochrome	('000 tonnes)	273	194	207		207	273		-24%	7%
<b>ENERGY COAL</b>											
		('000 tonnes)	20,842	23,134	22,405		22,405	20,842		7%	-3%
<b>PETROLEUM</b>											
	Crude oil and condensate	('000 bbl)	20,817	18,378	19,492		19,492	20,817		-6%	6%
	Natural gas	(bcf)	61.75	71.64	71.24		71.24	61.75		15%	-1%
	LPG	('000 tonnes)	172.77	175.60	182.71		182.71	172.77		6%	4%
	Ethane		23.19	18.53	24.05		24.05	23.19		4%	30%

		('000 tonnes)								
<b>BHP STEEL</b>										
	Raw steel	('000 tonnes)	1,455	1,328	1,382		1,382	1,455	-5%	4%
	Marketable steel products	('000 tonnes)	1,425	1,469	1,377		1,377	1,425	-3%	-6%
<b>EXPLOR'N, TECH &amp; NEW BUS</b>										
	Diamonds	('000 carats)	309	427	767		767	309	148%	80%
<b>BHP BILLITON ATTRIBUTABLE PRODUCTION</b>										
			QUARTER ENDED						QUARTER ENDED	
		BHP Billiton	SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
		Interest	2000	2000	2001	2001	2001		2001	2000
<b>ALUMINIUM</b>										
<b>ALUMINA</b>										
Production ('000 tonnes)										
	Worsley (a)	86%	206	211	541	674	662	662	662	206
	Suriname	45%	213	215	213	211	219	219	219	213
	Alumar	36%	120	107	114	113	83	83	83	120
	Total		539	533	868	998	964	964	964	539
<b>ALUMINIUM</b>										
Production ('000 tonnes)										
	Hillside	100%	126	127	122	123	125	125	125	126
	Bayside	100%	46	45	44	43	44	44	44	46
	Alumar	46.3%	43	44	42	43	35	35	35	43
	Valesul	45.5%	11	12	11	9	8	8	8	11
	Mozal (b)	47%	7	23	31	32	32	32	32	7
	Total		233	251	250	250	244	244	244	233
<b>BASE METALS (c)</b>										

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<b>COPPER</b>									
Payable metal ('000 tonnes)									
	Escondida	57.5%	109.5	105.8	98.3	89.1	89.3	89.3	109.5
	Ok Tedi (d)	52%	49.8	54.1	51.7	53.4	-	-	49.8
	Tintaya	100%	22.5	24.0	18.4	20.1	20.9	20.9	22.5
	Alumbraera (e)	25%	-	9.9	10.8	11.9	11.6	11.6	-
	Highland Valley (e)	33.6%	-	16.0	14.8	14.1	16.1	16.1	-
	Selbaie	100%	3.4	3.2	3.3	2.8	2.5	2.5	3.4
	Total		185.2	213.0	197.3	191.4	140.4	140.4	185.2
Refined production ('000 tonnes)									
	Escondida	57.5%	20.0	20.5	21.0	22.0	21.9	21.9	20.0
	Cerro Colorado (e)	100%	-	31.0	32.0	34.0	34.0	34.0	-
	San Manuel	100%	2.8	2.7	2.5	2.3	2.3	2.3	2.8
	Pinto Valley	100%	4.3	4.4	4.0	3.8	3.4	3.4	4.3
	Total		27.1	58.6	59.5	62.2	61.6	61.6	27.1
<b>LEAD</b>									
Payable metal (tonnes)									
	Cannington	100%	51,328	49,503	45,228	54,271	52,879	52,879	51,328
	Pering	100%	1,616	1,601	1,321	1,486	1,195	1,195	1,616
	Total		52,944	51,104	46,549	55,757	54,074	54,074	52,944
<b>ZINC</b>									
Payable metal (tonnes)									
	Cannington	100%	13,148	17,994	15,877	17,176	14,058	14,058	13,148
	Selbaie	100%	11,359	10,812	8,868	7,969	9,456	9,456	11,359
	Pering	100%	5,005	5,499	5,010	5,398	5,948	5,948	5,005
	Total		29,512	34,305	29,755	30,543	29,462	29,462	29,512
	Refer footnotes on page 5.								
<b>BASE METALS</b> (continued)									
<b>GOLD</b>									

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Payable concentrate (ounces)									
	Ok Tedi (d)	52%	140,748	27,049	15,576	124,729	-	-	140,748
	Escondida	57.5%	15,443	13,270	10,582	10,302	10,641	10,641	15,443
	Tintaya	100%	6,947	4,638	5,146	7,693	10,249	10,249	6,947
	Alumbra (e)	25%	-	31,555	31,949	41,658	42,857	42,857	-
	Selbaie	100%	11,901	9,344	8,472	8,198	6,207	6,207	11,901
	Total		175,039	85,856	71,725	192,580	69,954	69,954	175,039
SILVER									
Payable metal ('000 ounces)									
	Cannington	100%	7,629	7,591	6,462	7,806	7,804	7,804	7,629
	Selbaie	100%	446	469	362	258	379	379	446
	Total		8,075	8,060	6,824	8,064	8,183	8,183	8,075
MOLYBDENUM									
Payable metal ('000 tonnes)									
	Highland Valley (e)	33.6%	-	0.1	0.1	0.1	0.1	0.1	-
CARBON STEEL MATERIALS									
IRON ORE									
Production ('000 tonnes)									
	Mt Newman Joint Venture	85%	5,620	5,500	4,591	5,239	5,973	5,973	5,620
	Goldsworthy Joint Venture	85%	1,630	1,730	1,453	1,788	1,656	1,656	1,630
	Yandi Joint Venture	85%	7,080	5,840	6,354	6,882	7,046	7,046	7,080
	Jimblebar	100%	1,130	1,250	991	1,272	1,182	1,182	1,130
	Samarco	50%	1,820	1,910	1,885	1,893	1,223	1,223	1,820
	Total		17,280	16,230	15,274	17,074	17,080	17,080	17,280
METALLURGICAL COAL (f)									
Production ('000 tonnes)									
		50%	3,961	3,794	3,519	4,064	4,002	4,002	3,961

	CQCA Joint Venture (g)									
	Gregory Joint Venture (g)	50%	851	970	845	960	486	486	851	
	BHP Mitsui Coal (h)	80%	1,414	1,525	1,678	1,802	1,823	1,823	1,414	
	QCT Resources (i)	50%	-	1,260	1,837	2,087	-	-	-	
	Illawarra	100%	1,738	1,328	1,619	1,889	2,055	2,055	1,738	
	Total		7,964	8,877	9,498	10,802	8,365	8,365	7,964	
<b>MANGANESE ORES</b>										
Saleable production ('000 tonnes)										
	South Africa (j)	60%	555	579	538	490	467	467	555	
	Australia (j)	60%	469	318	379	446	505	505	469	
	Total		1,024	897	917	936	973	973	1,024	
<b>MANGANESE ALLOYS</b>										
Saleable production ('000 tonnes)										
	South Africa (j)	60%	111	106	96	85	69	69	111	
	Australia (j)	60%	64	67	64	51	50	50	64	
	Total		175	173	160	136	119	119	175	
	Refer footnotes on page 5.									
<b>CARBON STEEL MATERIALS (cont'd)</b>										
<b>HOT BRIQUETTED IRON</b>										
Production ('000 tonnes)										
	Boodarie Iron™	100%	105	291	177	276	386	386	105	
<b>STAINLESS STEEL MATERIALS</b>										
<b>NICKEL</b>										
Production ('000 tonnes)										
	CMSA	99.8%	6.4	6.9	9.4	9.1	9.6	9.6	6.4	
	Yabulu	100%	6.4	7.5	7.4	7.7	6.3	6.3	6.4	
	Total		12.8	14.4	16.8	16.8	15.9	15.9	12.8	



<b>CHROME ORES</b>										
Saleable production ('000 tonnes)										
	South Africa (j)	60%	921	898	674	665	629	#	629	921
<b>FERROCHROME</b>										
Saleable production ('000 tonnes)										
	South Africa (j)	60%	273	249	192	194	207		207	273
<b>ENERGY COAL</b>										
Production ('000 tonnes)										
	South Africa	100%	14,561	17,811	14,379	14,571	14,538		14,538	14,561
	USA	100%	3,080	3,962	3,993	3,890	3,106		3,106	3,080
	Australia	100%	1,235	1,227	1,512	1,329	1,173		1,173	1,235
	Indonesia (l)	80%	1,966	2,134	2,035	2,291	2,450		2,450	1,966
	Colombia (m)	16%-33%	-	687	1,091	1,053	1,138		1,138	-
	Total		20,842	25,821	23,010	23,134	22,405		22,405	20,842
<b>PETROLEUM</b>										
Production										
	Crude oil & condensate	(000 bbl)	20,817	20,000	19,911	18,378	19,492		19,492	20,817
	Natural gas	(bcf)	61.75	60.83	67.61	71.64	71.24		71.24	61.75
	LPG	('000 tonnes)	172.77	155.04	170.62	175.60	182.71		182.71	172.77
	Ethane	('000 tonnes)	23.19	9.98	15.69	18.53	24.05		24.05	23.19
<b>BHP STEEL</b>										
Production ('000 tonnes)										
	Raw steel	100%	1,455	1,372	1,277	1,328	1,382		1,382	1,455
	Marketable steel products	100%	1,425	1,268	1,345	1,469	1,377		1,377	1,425
	Refer footnotes on page 5.									

EXPLORATION, TECH & NEW BUSINESS									
DIAMONDS									
Production ('000 carats)									
	Ekati™ (n)	80%	309	318	375	427	767	767	309
	(a) Interest in Worsley increased from 30% to 86% effective January 2001.								
	(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.								
	(c) BHP Billiton Base Metals has adopted payable metal as its production reporting basis effective this quarterly report. Prior								
	period mine production figures have been restated from the previous basis of metal contained in concentrate.								
	(d) Shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001 that no								
	profit would be recognised for Ok Tedi from 1 July 2001 onwards except to the extent that dividends are received.								
	Accordingly, Ok Tedi September 2001 quarter production (100% basis) of 48,200 tonnes of copper and 104,855 ounces of gold								
	has not been recognised in this quarterly report.								
	(e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom.								
	(f) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.								
	(g) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).								
	(h) Shown on 100% basis before 20% outside equity interest.								
	(i) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by								
	BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited in November 2000. In June 2001,								
	Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.								
	(j) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.								
	(k) BHP Billiton ceased its investment in Orinoco in March 2001.								

	(l) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.									
	(m) Colombian thermal coal interests acquired in September and November 2000.									
	(n) Interest in Ekati™ increased from 51% to 80% effective July 2001.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000
<b>ALUMINIUM</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<b>ALUMINA</b>										
	Production									
	Worsley, Australia (a)		206	211	541	674		662		662 206
	Paranam, Suriname		213	215	213	211		219		219 213
	Alumar, Brazil		120	107	114	113		83		83 120
	Total		539	533	868	998		964		964 539
	Sales									
	Worsley, Australia (a)		185	205	388	725		692		692 185
	Paranam, Suriname		214	194	224	186		224		224 214
	Alumar, Brazil		110	116	120	116		79		79 110
	Total		509	515	732	1,027		995		995 509
	(a) Interest in Worsley increased from 30% to 86% effective January 2001.									
<b>ALUMINIUM</b>										
	Production									
			126	127	122	123		125		125 126

	Hillside, South Africa									
	Bayside, South Africa		46	45	44	43		44		44
	Alumar, Brazil		43	44	42	43		35		35
	Valesul, Brazil		11	12	11	9		8		8
	Mozal, Mozambique (b)		7	23	31	32		32		32
	Total		233	251	250	250		244		244
	Sales									
	Hillside, South Africa		126	127	121	124		123		123
	Bayside, South Africa		41	46	42	50		43		43
	Alumar, Brazil		42	43	41	45		34		34
	Valesul, Brazil		11	11	7	12		8		8
	Mozal, Mozambique (b)		5	20	32	33		32		32
	Total		225	247	243	264		240		240
	(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.									
	<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000
	<b>BASE METALS</b>									
	BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.									
	<u>Escondida, Chile</u>									
	Material mined (100%)	('000 tonnes)	75,557	77,436	74,691	77,115		85,344		85,344
	Sulphide ore milled (100%)	('000 tonnes)	12,358	11,534	11,128	10,650		11,205		11,205
	Average copper grade	(%)	1.85%	1.94%	1.95%	1.82%		1.75%		1.75%

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	Production ex Mill (100%)	('000 tonnes)	199.5	190.4	176.4	159.5	162.0		162.0	199.5
	Production									
	Payable copper	('000 tonnes)	109.5	105.8	98.3	89.1	89.3		89.3	109.5
	Payable gold concentrate	(fine ounces)	15,443	13,270	10,582	10,302	10,641		10,641	15,443
	Copper cathode (SXEW)	('000 tonnes)	20.0	20.5	21.0	22.0	21.9		21.9	20.0
	Sales									
	Payable copper	('000 tonnes)	84.6	118.0	109.5	88.3	83.8		83.8	84.6
	Payable gold concentrate	(fine ounces)	12,272	15,279	11,692	9,780	8,729		8,729	12,272
	Copper cathode (SXEW)	('000 tonnes)	22.1	19.8	21.8	23.1	22.9		22.9	22.1
<u>OK Tedi, Papua New Guinea (a)</u>										
	Material mined	('000 tonnes)	22,299	22,673	22,244	22,482	-		-	22,299
	Ore milled	('000 tonnes)	7,371	8,286	8,250	8,116	-		-	7,371
	Average head grades									
	- Copper	(%)	0.93%	0.91%	0.85%	0.92%	-		-	0.93%
	- Gold	(g/t)	0.99	0.77	0.70	0.82	-		-	0.99
	Production									
	Payable copper	('000 tonnes)	49.8	54.1	51.7	53.4	-		-	49.8
	Payable gold concentrate	(fine ounces)	140,748	27,049	15,576	124,729	-		-	140,748
	Sales									
	Payable copper	('000 tonnes)	36.2	53.5	53.4	67.5	-		-	36.2
	Payable gold concentrate	(fine ounces)	100,481	35,494	13,760	156,860	-		-	100,481
(a) Ok Tedi data shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001										

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	that no profit would be recognised for Ok Tedi from 1 July 2001 except to the extent that dividends are received.								
	Accordingly, Ok Tedi September 2001 quarter production (100% basis) of 48,200 tonnes of copper and 104,855 ounces of gold								
	has not been recognised in this quarterly report.								
<u>Tintaya, Peru</u>									
	Material mined	('000 tonnes)	16,394	16,723	14,566	16,447	17,600	17,600	16,394
	Ore milled	('000 tonnes)	1,620	1,744	1,429	1,508	1,640	1,640	1,620
	Average copper grade	(%)	1.56%	1.56%	1.47%	1.56%	1.58%	1.58%	1.56%
	Production								
	Payable copper	('000 tonnes)	22.5	24.0	18.4	20.1	20.9	20.9	22.5
	Payable gold concentrate	(fine ounces)	6,947	4,638	5,146	7,693	10,249	10,249	6,947
	Sales								
	Payable copper	('000 tonnes)	17.6	24.5	12.1	32.0	19.2	19.2	17.6
	Payable gold concentrate	(fine ounces)	7,794	5,149	3,125	10,350	9,745	9,745	7,794
<u>Cerro Colorado, Chile (a)</u>									
	Material mined	('000 tonnes)	-	14,957	13,342	14,177	13,595	13,595	-
	Ore milled	('000 tonnes)	-	3,264	3,479	3,546	3,516	3,516	-
	Average copper grade	(%)	-	1.08%	1.09%	1.09%	1.06%	1.06%	-
	Production								
	Copper cathode	('000 tonnes)	-	31	32	34	34	34	-
	Sales								
	Copper cathode	('000 tonnes)	-	30	33	34	34	34	-
	(a) Cerro Colorado (BHP Billiton 100%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.								

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<u>Alumbrera, Argentina (a)</u>										
	Material mined (100%)	('000 tonnes)	-	27,823	25,829	27,182	29,545		29,545	-
	Ore milled (100%)	('000 tonnes)	-	7,097	7,041	7,445	7,516		7,516	-
	Average head grades									
	- Copper	(%)	-	0.64%	0.71%	0.74%	0.70%		0.70%	-
	- Gold	(g/t)	-	0.8	0.8	1.0	1.0		1.0	-
	Production									
	Payable copper	('000 tonnes)	-	9.9	10.8	11.9	11.6		11.6	-
	Payable gold	(fine ounces)	-	30,094	30,579	39,921	40,653		40,653	-
	Payable gold - dore	(fine ounces)	-	1,461	1,370	1,737	2,204		2,204	-
	Sales									
	Payable copper	('000 tonnes)	-	8.4	9.5	14.2	10.0		10.0	-
	Payable gold	(fine ounces)	-	26,819	27,635	45,999	34,461		34,461	-
	Payable gold - dore	(fine ounces)	-	1,907	1,933	2,137	2,009		2,009	-
	(a) Alumbrera (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.									
<u>Highland Valley, Canada (a)</u>										
	Material mined (100%)	('000 tonnes)	-	21,203	19,104	18,988	19,910		19,910	-
	Ore milled (100%)	('000 tonnes)	-	13,155	11,784	11,355	12,841		12,841	-
	Average copper grade	(%)	-	0.42%	0.43%	0.43%	0.43%		0.43%	-
	Production									
	Payable copper	('000 tonnes)	-	16.0	14.8	14.1	16.1		16.1	-
	Payable Molybdenum	('000 tonnes)	-	0.14	0.12	0.12	0.10		0.10	-

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	Sales									
	Payable copper	('000 tonnes)	-	10.5	10.5	11.9	17.0	17.0	-	
	Payable Molybdenum	('000 tonnes)	-	0.21	0.17	0.14	0.09	0.09	-	
(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.										
<u>Cannington, Australia</u>										
	Material mined	('000 tonnes)	430	460	464	507	543	543	430	
	Ore milled	('000 tonnes)	408	461	422	490	496	496	408	
	Average head grades									
	- Silver	(g/t)	653	615	539	577	606	606	653	
	- Lead	(%)	14.5%	14.0%	13.0%	13.2%	13.0%	13.0%	14.5%	
	- Zinc	(%)	5.1%	6.0%	6.0%	5.5%	4.5%	4.5%	5.1%	
	Production									
	Payable silver	('000 ounces)	7,629	7,591	6,462	7,806	7,804	7,804	7,629	
	Payable lead	(tonnes)	51,328	49,503	45,228	54,271	52,879	52,879	51,328	
	Payable zinc	(tonnes)	13,148	17,994	15,877	17,176	14,058	14,058	13,148	
	Sales									
	Payable silver	('000 ounces)	6,988	6,583	8,107	8,681	7,231	7,231	6,988	
	Payable lead	(tonnes)	46,079	43,036	55,949	61,243	49,423	49,423	46,079	
	Payable zinc	(tonnes)	11,681	13,262	20,588	17,496	13,220	13,220	11,681	
<u>Selbaie, Canada</u>										
	Ore milled	('000 tonnes)	327	1,884	902	896	534	534	327	
	Average head grades									
	- Zinc	(%)	1.61%	1.55%	1.58%	1.42%	1.51%	1.51%	1.61%	
	- Copper	(%)	0.45%	0.43%	0.46%	0.42%	0.34%	0.34%	0.45%	
	- Gold	(g/t)	0.51	0.49	0.46	0.45	0.34	0.34	0.51	
	- Silver	(g/t)	22.66	29.03	25.00	18.14	25.00	25.00	22.66	



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	Production									
	Payable zinc	(tonnes)	11,359	10,812	8,868	7,969	9,456	9,456	11,359	
	Payable copper	(tonnes)	3,390	3,183	3,286	2,841	2,470	2,470	3,390	
	Payable gold concentrate	(ounces)	11,901	9,344	8,472	8,198	6,207	6,207	11,901	
	Payable silver	('000 ounces)	446	469	362	258	379	379	446	
	Sales									
	Payable zinc	(tonnes)	9,383	9,786	9,109	8,406	9,959	9,959	9,383	
	Payable copper	(tonnes)	2,983	3,385	3,258	3,039	3,197	3,197	2,983	
	Payable gold concentrate	(ounces)	6,283	11,776	10,178	8,207	8,112	8,112	6,283	
	Payable silver	('000 ounces)	535	494	445	405	283	283	535	
<u>Pering, South Africa</u>										
	Ore milled	('000 tonnes)	336	336	327	345	339	339	336	
	Average head grades									
	- Zinc	(%)	2.03%	2.22%	2.03%	2.09%	2.02%	2.02%	2.03%	
	- Lead	(%)	0.68%	0.68%	0.55%	0.60%	0.49%	0.49%	0.68%	
	Production									
	Payable zinc	(tonnes)	5,005	5,499	5,010	5,398	5,948	5,948	5,005	
	Payable lead	(tonnes)	1,616	1,601	1,321	1,486	1,195	1,195	1,616	
	Sales									
	Payable zinc	(tonnes)	4,927	4,988	5,171	5,063	4,932	4,932	4,927	
	Payable lead	(tonnes)	1,702	1,246	1,587	1,493	1,366	1,366	1,702	
<u>San Manuel, USA</u>										
	Production									
	Copper cathode (SXEW)	('000 tonnes)	2.8	2.7	2.5	2.3	2.3	2.3	2.8	
<u>Pinto Valley, USA</u>										
	Production									
	Copper cathode	('000	4.3	4.4	4.0	3.8	3.4	3.4	4.3	

	(SXEW)	tonnes)								
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	
			2000	2000	2001	2001	2001		2001	
									2000	
<b>CARBON STEEL MATERIALS</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<b>IRON ORE (a)</b>										
<u>Pilbara, Western Australia</u>										
	Production									
	Mt Newman Joint Venture		5,620	5,500	4,591	5,239	5,973	5,973	5,620	
	Goldsworthy Joint Venture		1,630	1,730	1,453	1,788	1,656	1,656	1,630	
	Yandi Joint Venture		7,080	5,840	6,354	6,882	7,046	7,046	7,080	
	Jimblebar		1,130	1,250	991	1,272	1,182	1,182	1,130	
	Total		15,460	14,320	13,389	15,181	15,858	15,858	15,460	
	Shipments									
	Lump		3,940	3,730	3,950	3,823	3,729	3,729	3,940	
	Fines		11,040	11,400	11,171	11,545	12,334	12,334	11,040	
	Total		14,980	15,130	15,121	15,368	16,063	16,063	14,980	
	(a) Iron ore production and shipments are reported on a wet tonnes basis.									
<u>Samarco, Brazil</u>										
	Production		1,820	1,910	1,885	1,893	1,223	1,223	1,820	
	Shipments		1,670	2,150	1,699	1,460	1,156	1,156	1,670	
<b>METALLURGICAL COAL (a)</b>										

<u>Queensland, Australia</u>									
	Production								
	<u>CQCA Joint Venture (b)</u>								
	Blackwater		1,056	1,076	1,066	1,130	977	977	1,056
	Goonyella		924	965	967	1,122	986	986	924
	Peak Downs		893	886	571	779	885	885	893
	Saraji		608	433	504	530	627	627	608
	Norwich Park		480	434	411	503	527	527	480
	CQCA total		3,961	3,794	3,519	4,064	4,002	4,002	3,961
	<u>Gregory Joint Venture (b)</u>		851	970	845	960	486	486	851
	<u>BHP Mitsui Coal (c)</u>								
	Riverside		745	727	834	966	917	917	745
	South Walker Creek		669	798	844	836	906	906	669
	BHP Mitsui Coal total		1,414	1,525	1,678	1,802	1,823	1,823	1,414
	<u>Queensland total</u>		6,226	6,289	6,042	6,826	6,311	6,311	6,226
	Shipments								
	Coking coal		4,554	4,669	4,401	4,813	4,462	4,462	4,554
	Weak coking coal		1,065	1,466	1,138	1,245	1,319	1,319	1,065
	Thermal coal		633	657	474	624	544	544	633
	Total		6,252	6,792	6,013	6,682	6,325	6,325	6,252
	(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.								
	(b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).								
	(c) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.								
	<u>QCT Resources, Australia (a)</u>								
	Production								
	CQCA		-	732	1,093	1,263	-	-	-

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	Gregory Joint Venture		-	173	213	242	-	-	-
	South Blackwater		-	355	531	582	-	-	-
	Total		-	1,260	1,837	2,087	-	-	-
	Shipments								
	Coking coal		-	876	1,633	1,476	-	-	-
	Weak coking coal		-	146	227	231	-	-	-
	Thermal coal		-	245	209	268	-	-	-
	Total		-	1,267	2,069	1,975	-	-	-
	(a) Production and shipments reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is								
	equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited in November 2000.								
	In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.								
	<u>Illawarra, Australia</u>								
	Production		1,738	1,328	1,619	1,889	2,055	2,055	1,738
	Shipments								
	Coking coal		1,326	1,512	1,410	1,686	1,457	1,457	1,326
	Thermal coal		128	165	67	246	136	136	128
	Total		1,454	1,677	1,477	1,932	1,593	1,593	1,454
	MANGANESE ORES								
	<u>South Africa</u>								
	Saleable production (a)		555	579	538	490	467	467	555
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								
	<u>Australia</u>								
	Saleable production (a)		469	318	379	446	505	505	469
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								

<b>MANGANESE ALLOYS</b>									
<u>South Africa</u>									
	Saleable production (a)		111	106	96	85	69	69	111
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<u>Australia</u>									
	Saleable production (a)		64	67	64	51	50	50	64
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<b>HOT BRIQUETTED IRON</b>									
<u>Boodarie Iron™, Australia</u>									
	Production		105	291	177	276	386	386	105
	Shipments		54	107	238	342	358	358	54
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2000	2000	2001	2001	2001	2001	2000
<b>STAINLESS STEEL MATERIALS</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
<b>NICKEL</b>									
<u>CMSA, Colombia</u>									
	Production		6.4	6.9	9.4	9.1	9.6	9.6	6.4
	Sales		6.4	5.5	8.8	10.2	9.1	9.1	6.4
<u>Yabulu, Australia</u>									
	Production								
	Nickel		6.4	7.5	7.4	7.7	6.3	6.3	6.4

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	Cobalt		0.4	0.4	0.5	0.5	0.4		0.4	0.4
	Sales									
	Nickel		6.3	6.3	6.5	8.2	7.7		7.7	6.3
	Cobalt		0.4	0.4	0.4	0.4	0.4		0.4	0.4
<b>CHROME ORES</b>										
<u>South Africa</u>										
	Saleable production (a)		921	898	674	665	629		629	921
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<b>FERROCHROME</b>										
<u>South Africa</u>										
	Saleable production (a)		273	249	192	194	207		207	273
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000
<b>ENERGY COAL</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<u>Ingwe, South Africa</u>										
	Production		14,561	17,811	14,379	14,571	14,538		14,538	14,561
	Sales									
	Export		6,569	6,489	6,164	6,557	6,289		6,289	6,569
	Local utility		7,098	10,273	6,957	6,821	7,477		7,477	7,098
	Inland		1,217	1,473	1,207	1,110	1,092		1,092	1,217
	Total		14,884	18,235	14,328	14,488	14,858		14,858	14,884

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<u>New Mexico, USA</u>									
	Production								
	Navajo Coal		1,544	2,119	1,838	2,170	1,694	1,694	1,544
	San Juan Coal		1,536	1,843	2,155	1,720	1,412	1,412	1,536
	Total		3,080	3,962	3,993	3,890	3,106	3,106	3,080
	Sales - local utility		3,785	3,565	3,566	3,434	3,407	3,407	3,785
<u>COAL, Australia</u>									
	Production		1,235	1,227	1,512	1,329	1,173	1,173	1,235
	Sales								
	Export		949	685	1,190	1,201	604	604	949
	Inland		392	235	396	399	398	398	392
	Total		1,341	920	1,586	1,600	1,002	1,002	1,341
<u>Kalimantan, Indonesia (a)</u>									
	Production								
	Senakin		905	1,050	924	1,099	1,161	1,161	905
	Satui		818	871	926	981	1,068	1,068	818
	Petangis		243	213	185	211	221	221	243
	Total		1,966	2,134	2,035	2,291	2,450	2,450	1,966
	Sales - export		2,075	2,049	1,942	2,308	2,312	2,312	2,075
	(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production.								
<u>CDC &amp; CZN, Colombia (a)</u>									
	Production		-	687	1,091	1,053	1,138	1,138	-
	Sales - export		-	676	1,102	959	1,098	1,098	-
	(a) BHP Billiton acquired a one third interest in CDC in September 2000. A consortium owned equally by BHP Billiton, Anglo American and Glencore International acquired a 50% interest in CZN in November 2000.								

PRODUCTION AND SHIPMENT REPORT			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2000	2000	2001	2001	2001	2001	2000
<b>PETROLEUM</b>									
BHP Billiton attributable production unless otherwise stated.									
CRUDE OIL & CONDENSATE ('000 barrels)									
	Bass Strait		7,804	7,096	6,990	6,946	7,387	7,387	7,804
	North West Shelf - condensate		1,225	1,144	1,240	1,239	1,331	1,331	1,225
	North West Shelf - Wanaea/Cossack		1,682	1,885	1,820	1,757	1,652	1,652	1,682
	Laminaria		4,369	3,875	3,533	3,076	3,001	3,001	4,369
	Buffalo (a)		757	763	-	-	-	-	757
	Griffin		1,991	1,714	2,241	1,194	1,037	1,037	1,991
	Pakistan (b)		-	-	3	14	17	17	-
	Typhoon (c)		-	-	-	-	835	835	-
	Americas		826	944	941	958	918	918	826
	Liverpool Bay		1,716	1,978	2,469	2,516	2,830	2,830	1,716
	Bruce/Keith (d)		447	601	674	678	483	483	447
	Total		20,817	20,000	19,911	18,378	19,492	19,492	20,817
NATURAL GAS (billion cubic feet)									
	Bass Strait		27.78	18.96	22.91	26.75	30.05	30.05	27.78
	North West Shelf - Domestic		3.13	3.28	3.29	3.81	3.68	3.68	3.13
	North West Shelf - LNG		15.19	13.83	14.24	13.47	15.76	15.76	15.19
	Griffin		0.75	0.82	0.73	0.84	1.35	1.35	0.75
	Pakistan (b)		-	-	0.40	2.03	2.66	2.66	-
	Typhoon (c)		-	-	-	-	0.67	0.67	-
	Americas		5.21	5.38	5.19	5.52	5.41	5.41	5.21
	Bruce		5.01	9.38	10.43	7.59	3.28	3.28	5.01
	Keith (d)		-	0.11	0.24	0.25	0.19	0.19	-



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	Liverpool Bay		4.68	9.07	10.18	11.38	8.19	8.19	4.68	
	Total		61.75	60.83	67.61	71.64	71.24	71.24	61.75	
LPG ('000 tonnes)										
	Bass Strait		128.15	95.70	113.21	117.66	128.52	128.52	128.15	
	North West Shelf		31.48	30.69	30.44	31.65	36.32	36.32	31.48	
	Griffin		1.57	1.50	0.51	-	-	-	1.57	
	Bruce		11.57	26.72	23.01	24.85	16.51	16.51	11.57	
	Keith (d)		-	0.43	3.45	1.44	1.36	1.36	-	
	Total		172.77	155.04	170.62	175.60	182.71	182.71	172.77	
ETHANE ('000 tonnes)										
			23.19	9.98	15.69	18.53	24.05	24.05	23.19	
	(a) Buffalo sold effective September 2000.									
	(b) Zamzama extended well test commenced in March 2001.									
	(c) Typhoon commenced production in July 2001.									
	(d) Keith commenced production in November 2000.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000
<b>BHP STEEL</b>										
BHP Billiton attributable production unless otherwise stated.										
('000 tonnes)										
<b>PRODUCTION</b>										
<u>Iron Sands</u>										
	NZS, New Zealand		723	712	274	478	397	397	723	
<u>Coke</u>										
	Port Kembla, Australia		616	599	578	643	661	661	616	

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<u>Iron</u>										
	Port Kembla, Australia		1,298	1,231	1,177	1,269	1,262		1,262	1,298
<u>Raw Steel</u>										
	Port Kembla, Australia		1,308	1,226	1,120	1,176	1,238		1,238	1,308
	NZS, New Zealand		147	146	157	152	144		144	147
	Total		1,455	1,372	1,277	1,328	1,382		1,382	1,455
	Delta, Ohio (a)		193	186	190	197	196		196	193
<u>Marketable Steel Products</u>										
	Flat Products									
	Flat and Tinplate products		1,242	1,152	1,094	1,183	1,183		1,183	1,242
	Coated Products									
	Rolled and coated products		531	464	462	474	533		533	531
	Flat and coated products (NZS)		137	125	139	135	137		137	137
	Rolled and coated products (offshore)		70	98	81	89	69		69	70
	Building products (includes offshore)		40	34	42	42	40		40	40
	Total (b)		1,425	1,268	1,345	1,469	1,377		1,377	1,425
	Delta, Ohio (a)		189	182	186	193	192		192	189
<u>DESPATCHES (c)</u>										
<u>Business unit despatches</u>										
	Flat Products		1,243	1,069	1,098	1,294	1,128		1,128	1,243
	Coated Products		732	691	666	813	746		746	732
	Total (d)		1,236	1,237	1,282	1,587	1,296		1,296	1,236
<u>External despatches</u>										
	Australia	Domestic (e)	485	503	515	585	691		691	485
		Export	541	515	546	757	387		387	541
	New Zealand	Domestic (e)	67	62	56	55	61		61	67
		Export	68	55	77	97	83		83	68

	Other offshore		75	102	88	93	74		74	75
	Total		1,236	1,237	1,282	1,587	1,296		1,296	1,236
	Delta, Ohio (a)		190	177	190	191	191		191	190
	(a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).									
	(b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.									
	(c) Steel products only. Excludes pig iron and by-products.									
	(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.									
	(e) Includes despatches to OneSteel Limited from 1 November 2000.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000
<b>EXPLORATION, TECHNOLOGY &amp; NEW BUSINESS</b>										
BHP Billiton attributable production and sales unless otherwise stated.										
<b>DIAMONDS</b>										
<u>Ekati™, Canada</u>										
	Production (a)	('000 carats)	309	318	375	427	767		767	309
	(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.									
<b>PRODUCTION AND SHIPMENT REPORT</b>										
			QUARTER ENDED						QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT		SEPT	SEPT
			2000	2000	2001	2001	2001		2001	2000

STEEL - DISCONTINUED OPERATIONS (a)									
BHP Billiton attributable production unless otherwise stated.									
('000 tonnes)									
<b>PRODUCTION</b>									
<u>Iron Ore</u>									
	Whyalla, Australia		656	254	-	-	-	-	656
<u>Coke</u>									
	Whyalla, Australia		149	49	-	-	-	-	149
<u>Iron</u>									
	Whyalla, Australia		270	102	-	-	-	-	270
<u>Raw Steel</u>									
	Whyalla, Australia		245	99	-	-	-	-	245
	Newcastle, Australia		-	-	-	-	-	-	-
	Sydney, Australia		128	36	-	-	-	-	128
	Total		373	135	-	-	-	-	373
<u>Marketable Steel Products</u>									
	Long products		551	171	-	-	-	-	551
	Other offshore (USA) (b)		-	-	-	-	-	-	-
	Total (b)		540	171	-	-	-	-	540
<u>DESPATCHES (c)</u>									
<u>Business unit despatches</u>									
	Long Products		527	166	-	-	-	-	527
	Other offshore (USA) (b)		-	-	-	-	-	-	-
	Total (d)		527	166	-	-	-	-	527
<u>External despatches</u>									
	Australia	Domestic	482	150	-	-	-	-	482
		Export	45	16	-	-	-	-	45

